

Technical data for the production of CETRIS® cement-bonded particleboards with custom services

We use a CNC machining center to produce cut, drilled, and chamfered CETRIS® boards. Due to the high complexity and wide range of individual orders, but above all to ensure greater satisfaction for you, our customers, with order processing and order preparation for production, we would like to draw your attention to the need to provide the specified documentation when ordering CETRIS® boards with custom services.

An order for CETRIS® panels with service should include the following attachments:

- An example of a table in .xls format

Order of CETRIS boards.....

Nr.	Th.	Width	Length	Pc	Drilling	Milling	Colour shade	Note
1	0,012	1,025	2,145	1	10 mm-see drawing	face 2x2 mm	RAL 7011	
2	0,012	0,246	1,458	12	10 mm-see drawing	face 2x2 mm	RAL 7011	outcut – see drawing
3	0,012	0,488	3,215	4	10 mm-see drawing	face 2x2 mm	RAL 7011	
4								
5								
6								

To manufacture CETRIS® PROFIL and CETRIS® PROFIL FINISH panels, the profile orientation must be specified

To manufacture CETRIS® panels of all types with drilled holes and/or irregular contours, it is necessary to:

- Drawings of panels in DWG/DXF (CAD) format.
Each panel must have a clearly defined outline—as a separate, closed geometry—drawn to a 1:1 scale (including drilled holes) on the face (visible) surfaces
- Dimension and label the part (identification inside the part).
Dimensions are for informational purposes only; they must be placed on a separate layer outside the outline of the board. The actual size of the machined part, including the positions of the drilled holes, will be as the part is actually drawn at a 1:1 scale.
- A single drawing (in DWG/DXF format) can display one or more individual parts— CETRIS® panels

A sample of the drawing documentation can be found in the attachment.

Important Notice

The date the order is submitted does not correspond to the date it is released for production. An order is released for production and a binding delivery date is set only after the order has been clearly clarified with the customer and all production documentation has been completed.

CONTACT: Ing. Miroslav Vacula, Head of Development, Application Engineer,
tel.: 724 200 163, e-mail: vacula@cetris.cz, www.cetris.cz

Jiří Hradil, Production Planning Technician
tel.: 602 513 325, e-mail: hradil@cetris.cz, www.cetris.cz