

# Documentation for production of cement bonded particleboards CETRIS® with assistance

We use an automatic CNC machine for producing sawn, drilled and phased CETRIS® boards. Please remember that due to the high demands and broad range of individual orders, but particularly with regard to your satisfaction in executing your orders and preparation of orders for production, you must supply your specifications for ordering the CETRIS® boards and an assistance.

**Order of CETRIS® boards with an assistance should contain the following supplements:**

- listing (table) of panels in .xls format

Example of a suitable arrangement of the table:

## **Order of Boards CETRIS .....**

<b>Pos.</b>	<b>Width</b>	<b>Length</b>	<b>Pcs</b>	<b>Predrilling</b>	<b>Chamfering</b>	<b>Colour hue</b>	<b>Note</b>
1	1,025	2,145	1	10 mm as per drawing	2x2 mm	RAL 7011	
2	0,246	1,458	12	10 mm as per drawing	2x2 mm	RAL 7011	cut-out as per drawing
3	0,488	3,215	4	10 mm as per drawing	2x2 mm	RAL 7011	
4							
5							
6							
7							

**For production of CETRIS® PROFIL and CETRIS® PROFIL FINISH, orientation of the profile must be specified**

**The following is necessary for production of all types of CETRIS® boards with drilled holes or/and irregular contours:**

- **drawing of the panels in dwg / dxf format (CAD).**  
The section = the board must have clearly defined contours - separate closed geometry, drawing on 1:1 scale (including drilled holes) of the face side
  - dimensioning and description of the section (identification inside the section).  
The dimensioning is used for information; the dimension figures must be placed in a separate level outside the contours of the panel. The real size of the shaped section including the position of the drilled holes will correspond to the drawing of the section on 1:1 scale
  - even more separate sections - CETRIS® boards - can be illustrated in a single drawing (in dwg/dxf format)

*You can find a sample of drawing documentation in the supplement.*

## Important notes

The date of sending an order is not identical with the date of dispatch to production. Putting an order into production and determination of a binding delivery term is always performed after an explicit clarification of the order with the customer and completion of documentation for production.

We offer preparation of drawing documentation (transfer into a CAD format); it is conditioned by delivery of a listing of the boards. After preparation of the document (drawing), the customer is always invited to approve and confirm the prepared documentation. This assistance is paid (1.7 Euro per item).